

sub F1  
D1  
Cant

wherein said first layer is laminated to a film wherein said film comprises a polymeric material selected from the group consisting of oriented PET, oriented polypropylene, oriented polyethylene, oriented nylon, and coated or uncoated cellophane.

Sub F1  
D2

12. (Amended) The multilayer film of claim 1 wherein said polyethylene and said polyethylene plastomer each has a density of about 0.90 g/cc to about 0.925 g/cc.

Sub F1  
D3

14. (Amended) The multilayer film of claim 1 wherein said polyethylene plastomer has a density of about .911 g/cc and said polyethylene has a density of about .921 g/cc.

23. (Amended) A method of making a package comprising:

(1) providing a multilayer film having:

- sub F1
- (a) A first layer comprising a poly(ethylene) or a blended poly(ethylene) wherein said first layer poly(ethylene) is selected from poly(ethylenes) having a density from about 0.93 g/cc to about 0.97 g/cc;
- (b) A second layer comprising a blend of polyethylene and a polyethylene plastomer wherein said polyethylene and said polyethylene plastomer each has a density of about 0.89 g/cc to about 0.93 g/cc and wherein said second layer is capable of forming a heat seal; and

D4

(2) laminating said multilayer film structure to another film structure to form a package wherein said other film structure comprises a polymeric material selected from the group consisting of oriented PET, oriented polypropylene, oriented polyethylene, oriented nylon, and coated or uncoated cellophane.

24. (Amended) A method of making a package comprising: (1) providing a multilayer film having:

Sub F1  
D5

- (a) A first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment and/or filler;
- (b) A second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and
- (c) a third layer comprising a blend of polyethylene and a polyethylene plastomer wherein said polyethylene and polyethylene plastomer each has a density of about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal; and

(2) laminating said multilayer film structure to another film structure to form a package wherein said other film structure comprises a polymeric material selected from the group consisting of oriented PET, oriented polypropylene, oriented polyethylene, oriented nylon, and coated or uncoated cellophane

25. (Amended) A package for flowable material comprising:

- (1) a first multilayer film structure comprising: (a) a first layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said first layer may optionally contain a color pigment, and/or a filler;
- (b) a second layer comprising poly(ethylene) or a blended poly(ethylene) wherein said poly(ethylene) has a density range from about 0.93 g/cc to 0.97 g/cc and wherein said second layer may optionally contain a color pigment and/or a filler; and (c) a third layer comprising a blend of polyethylene and a polyethylene plastomer wherein said polyethylene and said

polyethylene plastomer each has a density of about 0.89 g/cc to 0.93 g/cc and wherein said third layer is capable of forming a heat seal; and

(2) at least one other film structure capable of being laminated to said first multilayer film structure wherein said other film structure comprises a polymeric material selected from the group consisting of oriented PET, oriented polypropylene, oriented polyethylene, oriented nylon, and coated or uncoated cellophane.

32. (Amended) A multilayer film structure comprising:

a first layer comprising a blend of a first poly(ethylene) having a density of about 0.960 g/cc wherein the first poly(ethylene) comprises about 80% of the film layer, and a colorant;

a second layer comprising a blend of a second poly(ethylene) having a density of about 0.960 g/cc wherein the second poly(ethylene) comprises about 75% of the second film layer, and a colorant; and

a third layer comprising a blend of a third poly(ethylene) having a density of about 0.921 g/cc wherein the third poly(ethylene) comprises about 65% of the third film layer, and a fourth poly(ethylene) having a density of about 0.911 g/cc wherein the fourth poly(ethylene) comprises about 30% of the third film layer;

wherein the first layer has a thickness of about 0.15 mils, the second layer has a thickness of about 0.90 mils, and the third layer has a thickness of about 0.45 mils and further wherein the film structure has a total thickness of about 1.5 mils; and

wherein said first layer is laminated to a film wherein said film comprises oriented PET.

#### REMARKS

This amendment is submitted in response to the Office Action dated November 5, 2002. In the Office Action, claims 1-12, 14, 18-23, 26-29 and 32 were rejected under 35 U.S.C. §112,